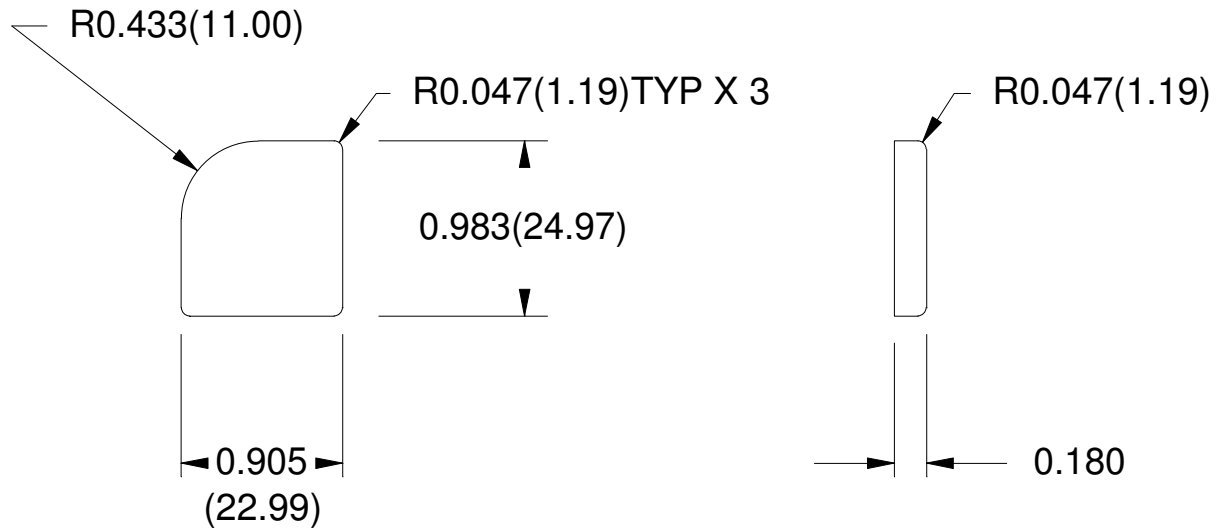


2554-180

DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.



( ) = millimeters

TOLERANCES (EXCEPT AS NOTED)	<b>ACME METAL CAP CO., INC.</b>		
DECIMAL 0.005 + (0.13)	MATERIAL: 0.015 DIFFERENTIAL TIN PLATE ( 50/20).	SCALE <b>1 : 1</b>	DRAWN BY <b>ED HERGER</b>
FRACTIONAL 0.010 ± (0.25)	TITLE		
RADII ± 0.015 (0.38)	DATE <b>22 JUN 06</b>	DRAWING NUMBER <b>2554-180</b>	